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TECHNICAL DATA SHEET

CM-992 **NON-CHROMATED RINSE ADDITIVE**

PRODUCT DESCRIPTION

CM-992 is a concentrated liquid rinse additive, non-chromated, mildly acidic, and low foaming. **CM-992** is added to the rinse stage immediately following the iron phosphate stage. **CM-992** aids in improving humidity resistance, salt spray resistance and paint adhesion. **CM-992** can be used in a pressure spray or soak tank operation.

PRODUCT FEATURES

1. Concentrated liquid.
2. Humidity and salt spray improvement.
3. Low foaming.
4. Non-chromated additive.
5. Non-toxic.
6. pH control.

USE DIRECTIONS

Use **CM-992** at a concentration of 2-3 quarts/100 gallons of water from room temperature up to 125°F. The **CM-992** rinse tank should be dumped daily for heavy work loads and once per week for light work loads. If **CM-992** is followed by a DI mist, a dump schedule of every 1 to 2 weeks will suffice.

The pH of the rinse tank should be maintained between 5.0 - 6.5 units. Adjustments to pH must be made with **CM-992** concentrate only.